

Work Order ID 58775

Tuesday, May 18, 2010 3:08:12 PM



Page 1

Item ID: D4030-041

Accept



Setup Start



Revision ID:

Item Name: Long Basket Assembly (350)

Stop



Start Date: 5/18/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 5/28/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: *MW*

Date: 10-5-10

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D4030	B

100 Pick Kit 0.00



Packaging

Memo

0.00

5/18/2010 0

110 Assemble as per dwg 0.00



HandFinish

Memo

0.00

EBr/05/20 0

120 QC5- Inspect part completeness to step on W/O 0.00



QC

Memo

0.00

S.05/20

F0

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop


**Sequence ID/
Work Center ID**

130



Packaging

Packaging

**Operation
Description**

Identify as per dwg & Stock Location:

**Set Up/
Run Hours**

0.00

**Draw
Number**
**Draw
Rev.**
**Plan
Code**
**Accept
Qty**
**Reject
Qty**
**Reject
Number**
**Insp.
Stamp**

Memo

PMA SF771

0.00

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

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Comments: IPP Rev:A new issue DD 10.03.23 verified by:EC
per dwg revB DD 10.04.20 verified by:EC

IPP Rev:B as

Start Qty: 1.00

Required Qty: 1.00

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Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
D3917-3		Manufactured	No			100	Each	24.0000	6	✓		



Washer

Location

Location	Loc Qty	Loc Code
ST096	24	
57144	1	
58186	23	

D3953-3



Gas Spring Stud, Lid

Manufactured

No

Location

Location	Loc Qty	Loc Code
ST101	1	
57978	1	

D3953-7



Spring Spacer

Manufactured

No

Location

Location	Loc Qty	Loc Code
ST101	9	
53970	9	

D3953-9



Gas Spring Washer

Manufactured

No

Location

Location	Loc Qty	Loc Code
ST101	26	
53642	26	

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Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
D3953-17		Manufactured	No			100	Each	2.0000	2	58807		
Gas Spring Spacer												
D3953-19		Manufactured	No									
Gas Spring Bracket												
D3953-21		Manufactured	No									
Gas Spring Bracket												
D3969-3		Manufactured	No									
Spring (Basket Lid)												

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Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
AN3-14A 		Purchased	No			100	Each	86.0000	4			

Bolt

Location

ST351 86

114330 86

AN3-16A



Purchased

No

114330

Loc Qty

Loc Code

100 Each

69.0000

2

114330

Bolt

Location

ST352 69

113845 49

114523 20

AN5-17A



Purchased

No

113845

114523

Loc Qty

Loc Code

100 Each

159.0000

4

113845

Bolt

Location

ST323 54

114324 54

ST339 105

113538 5

114330 100

AN4-12



Purchased

No

113538

114330

Loc Qty

Loc Code

100 Each

44.0000

3

114324

Bolt

Location

ST357 44

114292 44

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IPP Rev:B as

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item No	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
AN310-4 		Purchased				100	Each	55.0000	3			

NUT

Location Loc Qty Loc Code

ST139	30	
114341	30	
ST314	5	
113845	5	
ST349	20	
114341	20	

AN310C4

Purchased No 100 Each 76.0000

2



113898 20

114371 10

Nut

Location Loc Qty Loc Code

ST349	76	
114306	76	

MS21042L3

Purchased No 100 Each 1,426.0000

6



114306

Nut

Location Loc Qty Loc Code

ST300	1426	
113537	20	
113644	406	
114523	1000	

M113644

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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per dwg revB DD 10.04.20 verified by:EC

IPP Rev:B as

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
MS21042L5		Purchased	No			100	Each	565.0000	4			

Nut

Location**Loc Qty****Loc Code**

ST300	565	
113523	26	
113537	3	
114108	36	
114437	100	
114449	400	

MS24665-151



Purchased

No

100

Each

686.0000

3



Cotter Pin

Location**Loc Qty****Loc Code**

ST309	686	
17566	686	

MS24665-300



Purchased

No

100

Each

86.0000

2



Cotter Pin

Location**Loc Qty****Loc Code**

ST309	86	
105279	2	
110123	84	

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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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per dwg revB DD 10.04.20 verified by:EC

IPP Rev:B as

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch Purchased	Bin Item No	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
NAS1149F0432P						100	Each	347.0000		6		

Washer

Location	Loc Qty	Loc Code
ST275	347	
112940	92	
114405	1	
114576	254	

NAS1149F0563P

Purchased

No

Washer

Location	Loc Qty	Loc Code
ST275	60	
108471	60	
ST298	200	
114576	200	

NAS1149F0332P

Purchased

No

WASHER

Location	Loc Qty	Loc Code
ST275	887	
18057	887	

NAS1149C0432R

Purchased

No

Washer

Location	Loc Qty	Loc Code
ST297	182	
114292	182	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

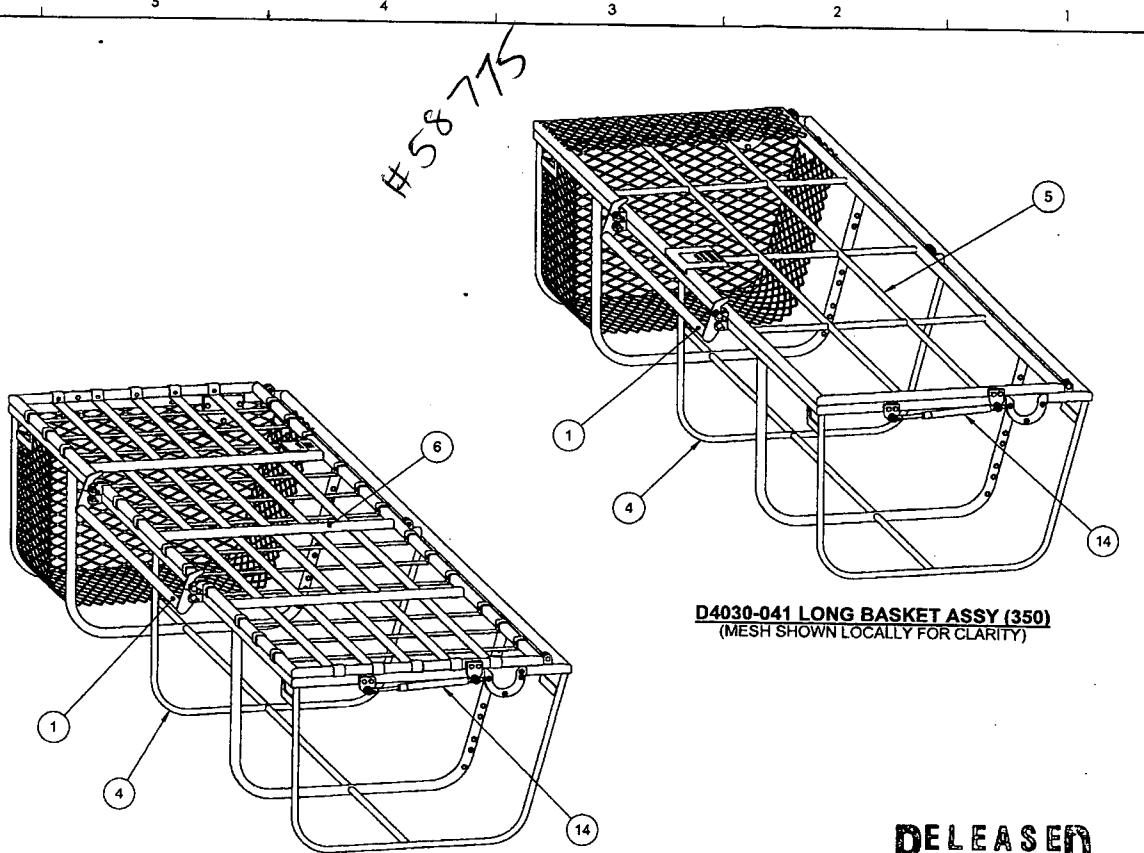
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ITEM	QTY -041	QTY -043	P/N	DESCRIPTION
	X	D4030-041	LONG BASKET ASSY (350)	
	X	D4030-043	LONG BASKET ASSY, LIGHT LID (350)	
1	1	1	D2530	HANDLE WELDMENT
2	2	2	D2535	SPRING
3	4	4	D2537	BUSHING
4	1	1	D3913-041	LONG BASKET BASE ASSY (350)
5	1	1	D3914-041	LONG BASKET LID ASSY (350)
6	1	1	D3915-041	LIGHT LID ASSY-LONG BASKET
7	6	6	D3917-3	WASHER
8	2	2	D3953-3	GAS SPRING STUD, LID
9	2	2	D3953-7	GAS SPRING SPACER
10	2	2	D3953-9	GAS SPRING WASHER
11	2	2	D3953-17	GAS SPRING SPACER
12	1	1	D3953-19	GAS SPRING BRACKET
13	1	1	D3953-21	GAS SPRING BRACKET
14	1	1	D3969-3	SPRING
15	4	4	AN3-14A	BOLT
16	2	2	AN3-16A	BOLT
17	2	2	AN3-20A	BOLT
18	3	3	AN4-12	BOLT (DRILLED)
19	4	2	ANS-17A	BOLT
20	2	2	ANS-21A	BOLT
21	3	3	AN310-4	NUT, CASTELLATED
22	2	2	AN310C4	NUT, CASTELLATED
23	6	6	MS21042L3	NUT
24	4	4	MS21042L5	NUT
25	3	3	MS24665-151	COTTER PIN
26	2	2	MS24665-300	COTTER PIN
27	6	6	NAS1149F0432P	WASHER
28	4	4	NAS1149F0563P	WASHER
29	8	8	NAS1149F0332P	WASHER
30	2	2	NAS1149C0432R	WASHER



D4030-041 LONG BASKET ASSY (350)
(MESH SHOWN LOCALLY FOR CLARITY)

D4030-043 LONG BASKET ASSY, LIGHT LID (350)
(MESH SHOWN LOCALLY FOR CLARITY)

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: -041: 72 lbs APPROX
-043: 57 lbs APPROX

B	ANS-21A BOLT WAS ANS-19A: BOM 6 (D3-3)	JPH	10.04.06
A	NEW ISSUE	JPH	10.03.16
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED	✓	DRAWING NO.	
MFG. APPR.	✓	REV. B	
APPROVED	✓	D4030	
DE APPR.	✓	SHEET 1 OF 3	
DATE	10.04.06	SCALE	NTS

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RELEASED
2010-04-14
MP

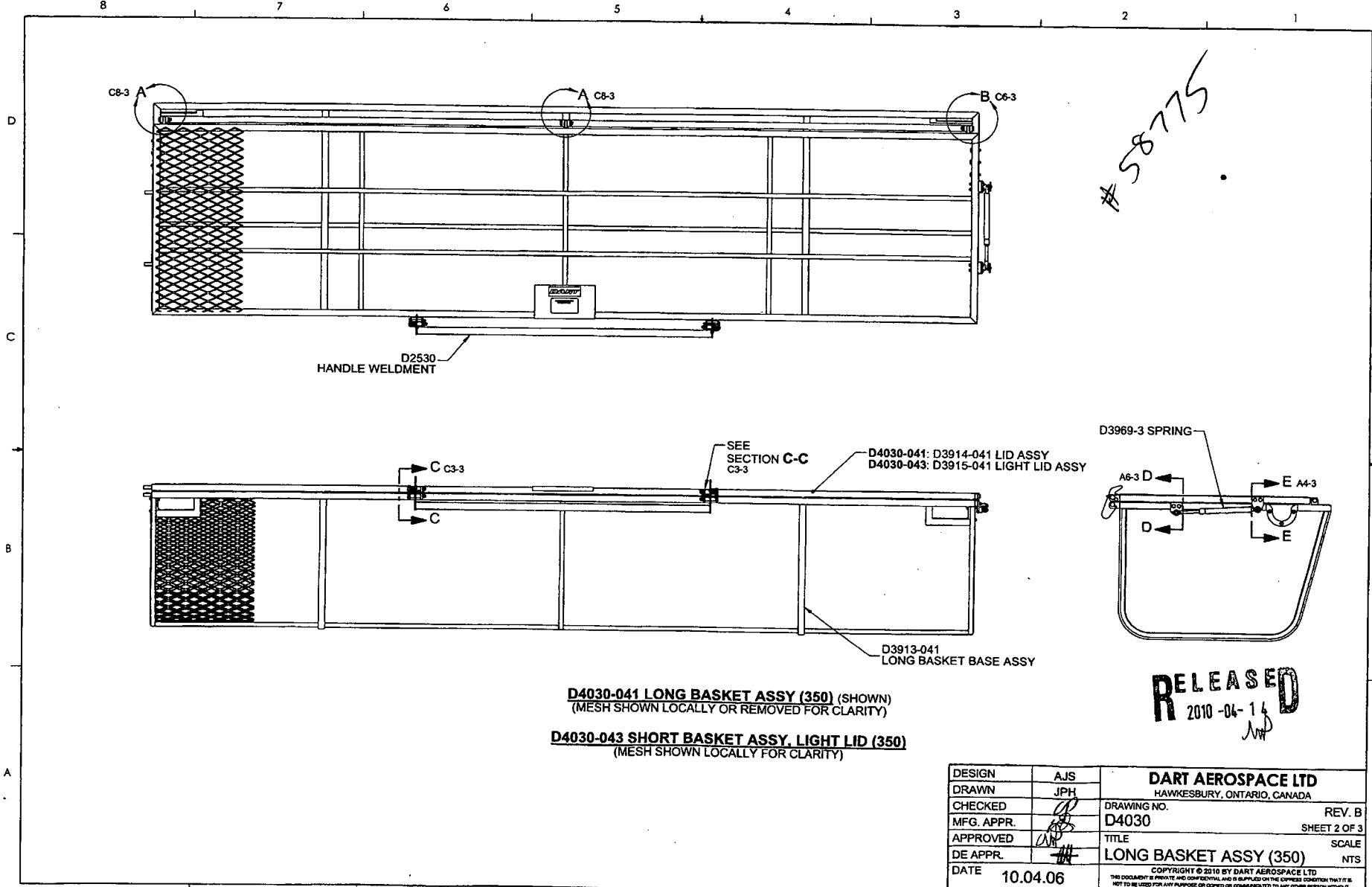
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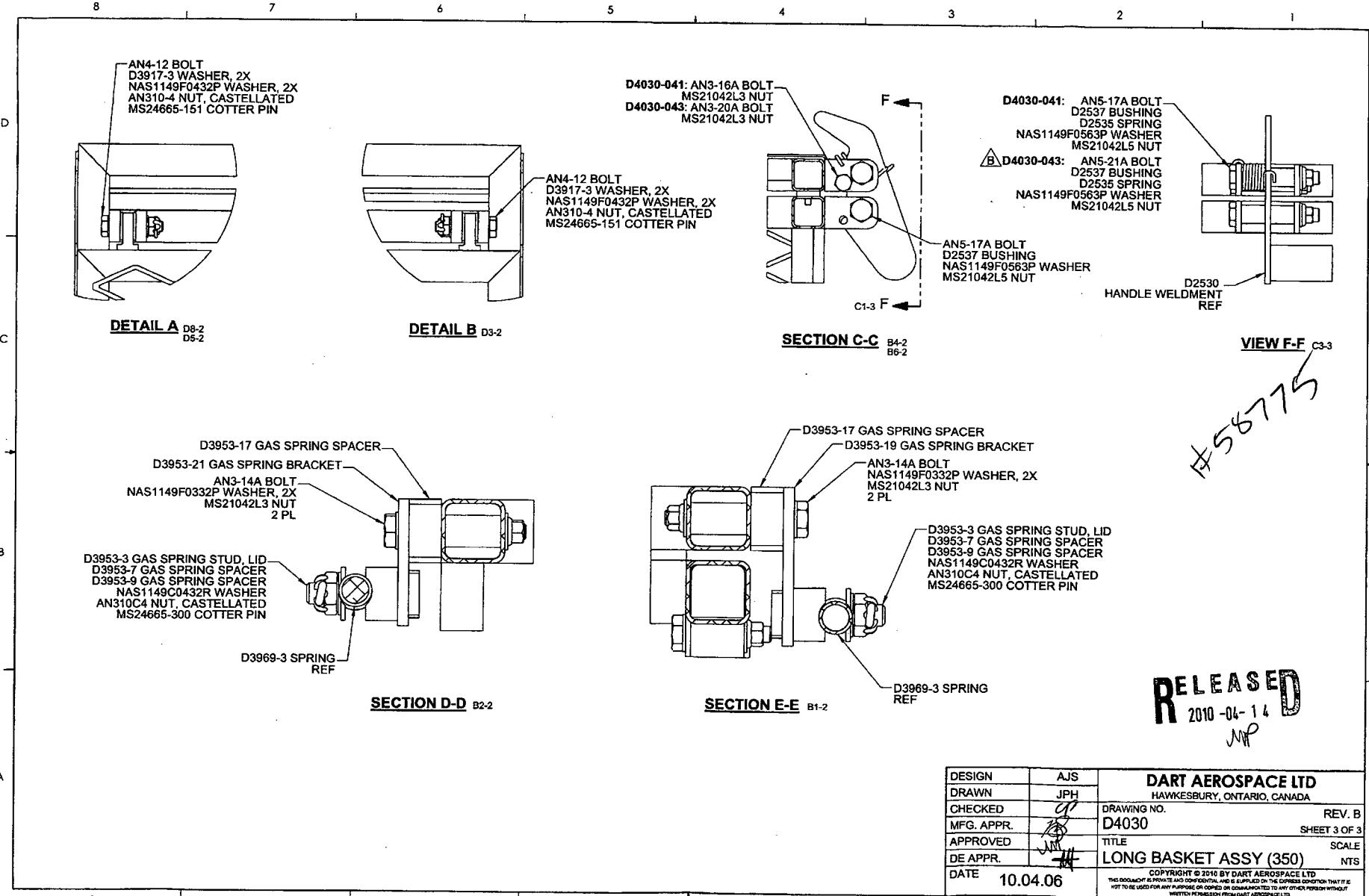
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